

Date: Monday, 4/30/2007 7:24:04 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SHOULDER HARNESS		
Job Number	: 32112					
Estimate Number	: 12847					
P.O. Number	: N/A		Part Number	: D3579043		
This Issue	: 4/30/2007	S.O. No. : N/A	Drawing Number	: D3579 REV A		
Prsh Rev.	: NC		Project Number	: N/A		
First Issue	: N/A		Drawing Revision	: A		
Previous Run	: N/A		Material	: N/A		
Written By			Due Date	: 5/4/2007 Qty: 10 Um: Each		
Checked & Approved By						
Comment	: Est Rev:A New Issue 07-04-27 JLM					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>3467</u> P/N:5-02-9L5901 Possible supplier:Schoth Safty Products Certificate of conformity is required		
2.0	5029L5901	SHOULDER HARNESS LH
Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s) SHOULDER HARNESS LH		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive & Inspect For Transit Damage Ensure certificate of conformity is attached		
4.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: ND Date: 07/05/14
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 4/30/2007 7:24:04 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 32112

Part Number: D3579043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(10)

Comment: FINAL INSPECTION/W/O RELEASE

10710514

Job Completion



107.05.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

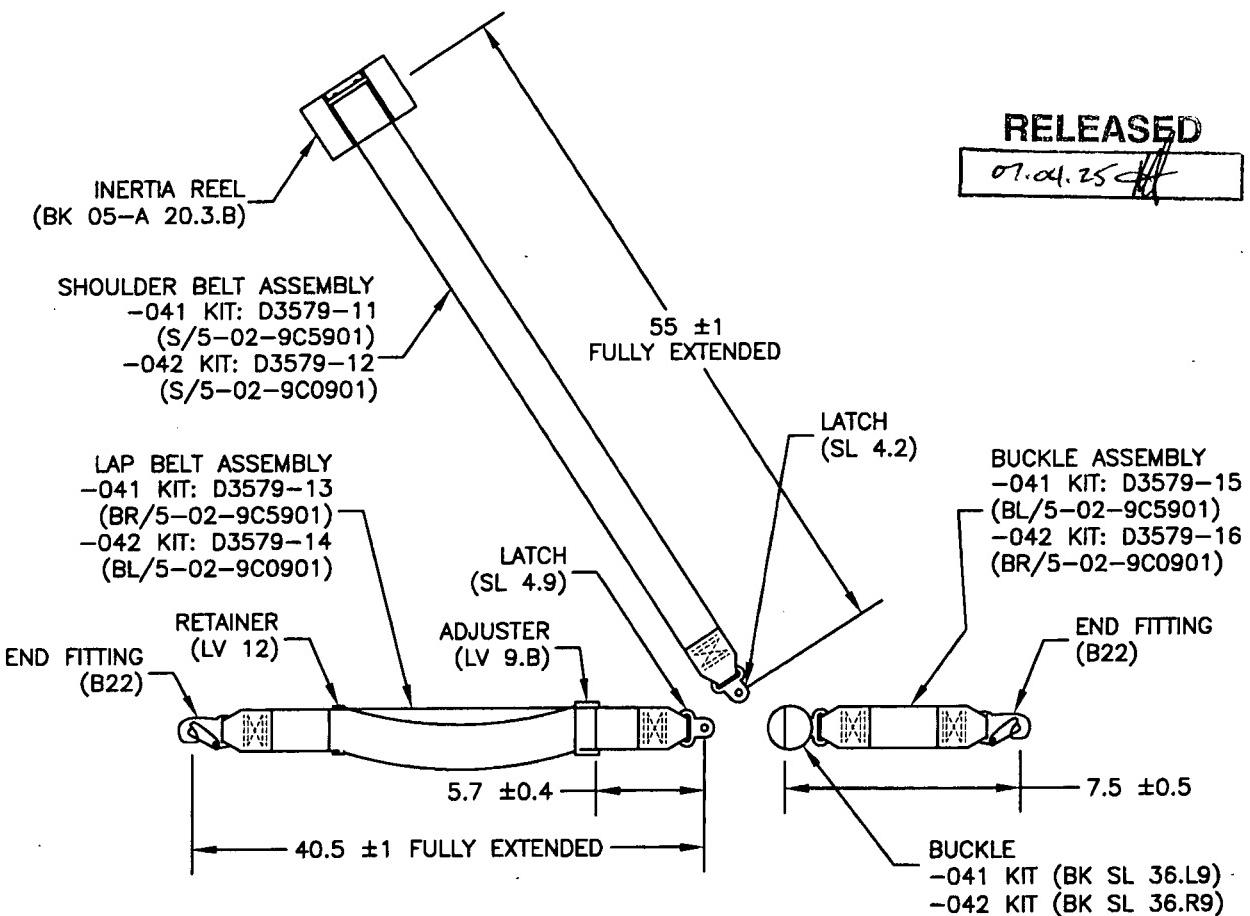
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN <i>CE</i>	DRAWN BY <i>CE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>B</i>	APPROVED <i>CH</i>	DRAWING NO. D3579	REV. A SHEET 1 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS
A	07.01.12	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN)
D3579-042 SHOULDER HARNESS (OPPOSITE)

D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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WORK ORDER
NO. 32112

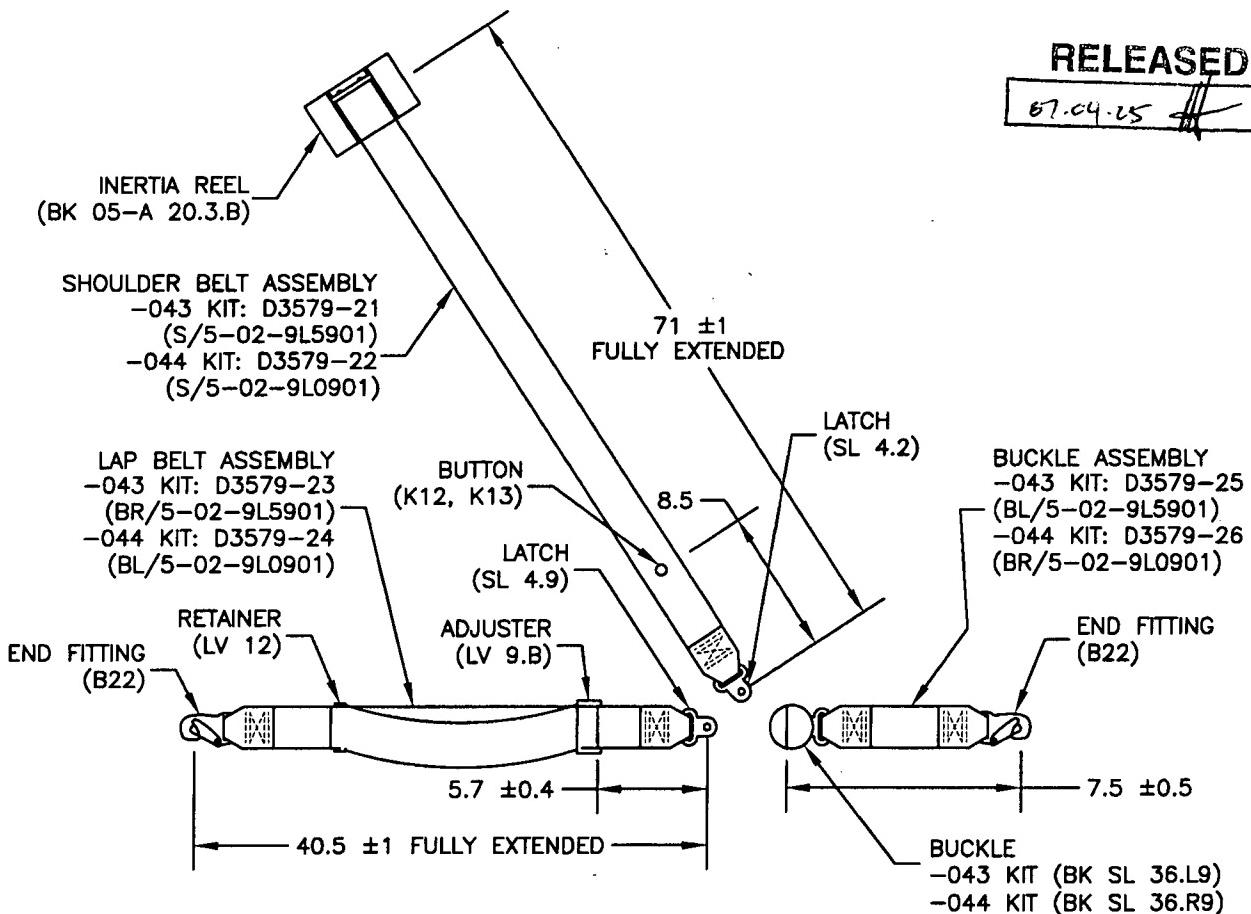
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CHECKED <i>B</i>	APPROVED <i>H</i>	DRAWING NO. D3579	REV. A SHEET 2 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-043 SHOULDER HARNESS (SHOWN)
D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

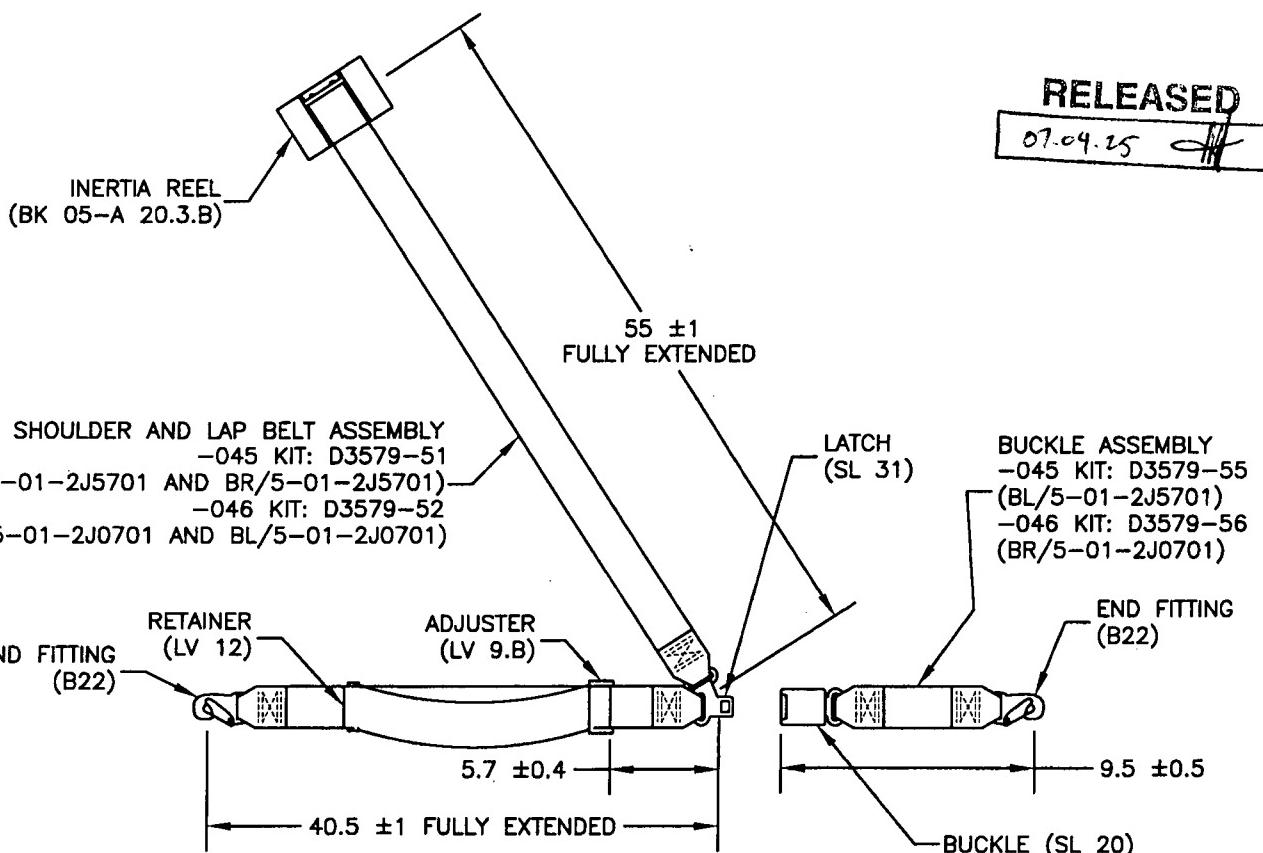
- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME-HARDWARE_PLATING_AND_BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)/
P/N 5-02-9L0901 (D3579-044)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
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CHECKED <i>JB</i>	APPROVED <i>JH</i>	DRAWING NO. D3579	REV. A SHEET 3 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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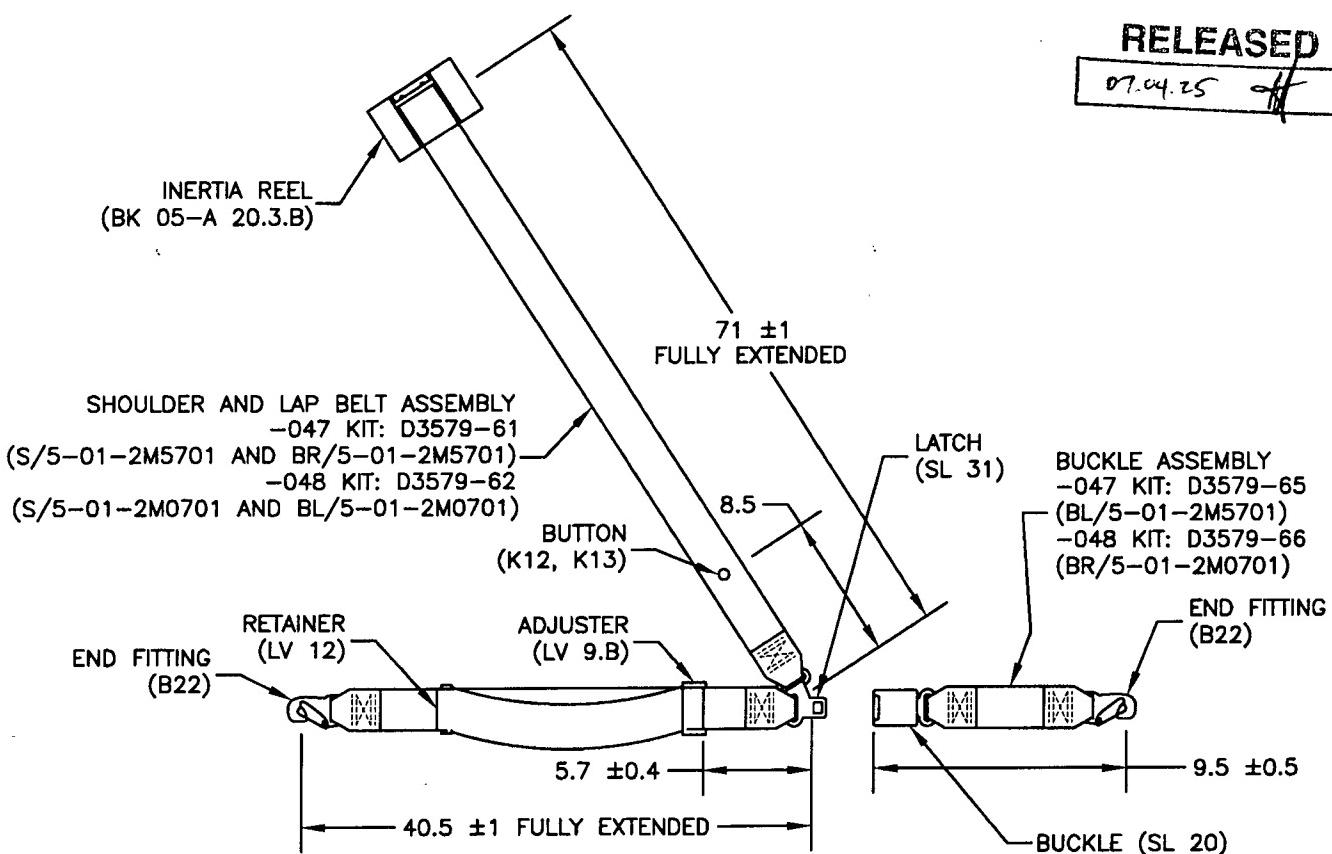
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CHECKED <i>B</i>	APPROVED <i>JH</i>	DRAWING NO. D3579	REV. A SHEET 4 OF 4
DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING

RELEASED07.04.25 *off*

D3579-047 SHOULDER HARNESS (SHOWN)
D3579-048 SHOULDER HARNESS (OPPOSITE)

D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE MEETS REQUIREMENTS OF TSO-C114 CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)
P/N 5-01-2M0701 (D3579-048)
SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Packing Slip
**SCHROTH®
SAFETY PRODUCTS**
Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178 Fax: 954-784-3179

5/9/2007

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-3336 Fax: 613-632-4443

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Order- Line	Description	Qty
DAR07007-5	5-01-2J5701 restraint,3-pt,da40pax,lh,bolt-on,reel,601black,P/N D3579-045 DART AEROSPACE LTD, 613-632-3336 P/N D3579-045	20 ea
DAR07007-6	5-01-2J0701 restraint,3-pt,da40pax,rh,bolt-on,reel,601black,P/N D3579-046 DART AEROSPACE LTD, 613-632-3336 P/N D3579-046	24 ea
DAR07007-1	5-02-9C5901RevA restraint,3-pt,lh,artic buckle,reel,601black,P/N D3579-041 DART AEROSPACE LTD, 613-632-3336 P/N D3579-041	32 ea
DAR07007-3	5-02-9L5901 restraint,3-pt,long,lh,artic buckle,reel,601black,P/N D3579-043 DART AEROSPACE LTD, 613-632-3336 P/N D3579-043	10

Aircraft SN: Bell 205

Plating P.O.:
 Webbing: 601 Black
 Parts on SSPG PO 1008200

PO: PO00003467

Notes: DAR07007 - ONLY LINES 5, 6, 1, & 3

Ship Via: Fed-Ex

FOB:

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

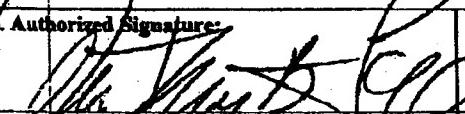
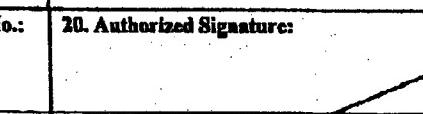
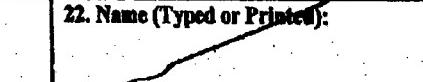
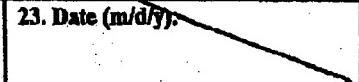
Part Number:	5-02-9C5901	Quantity:	10
Serial Number:	05/07		
Part Description:	restraint, 3-pt, long, lh, artic buckle, reel, 601 black, P/N D3579-043		
P.O./W.O. #	DAR07007-1		
Vendor/Shop:	Shop + Sew		
Inspector:	J. Mansfield	Approval	SSPC QC
Date:	5/9/07	006	

Form FQA 2000-3 Rev IR 11/00

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	5-02-9C5901RevA	Quantity:	32
Serial Number:	05/07		
Part Description:	restraint, 3-pt, lh, artic buckle, reel, 601 black, P/N D3579-041		
P.O./W.O. #	DAR07007-1		
Vendor/Shop:	Shop + Sew		
Inspector:	Burger	Approval	SSPC QC
Date:	5/9/07	004	

Form FQA 2000-3 Rev IR 11/00

1. Approving National Aviation Authority/Country: FAA/UNITED STATES	2.	AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR07007-3
4. Organization Name and Address: PT 1662CE Schroth Safety Products, Corp. 1371 S.W. 8 th St. Unit # 3. Pompano Beach FL 33069						5. Work Order/Contract/Invoice Number: DAR07007-3
6. Item:	7. Description:	8. Part Number:	9. Eligibility*:	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:
1	Restraint, 3-pt., long, lh, articbuckle, reel, 601 black	5-02-91-5901	N/A	10	Date Mfg.: 05/07	NEW
13. Remarks: EXPORT TO CANADA END						
14. Certifies the items identified above were manufactured in conformity to:			19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certificates that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature: 		21. Approval/Certificate No.:
17. Name (Typed or Printed): Anthony E. LaPointe		18. Date (m/d/y): May/09/2007		22. Name (Typed or Printed): 		23. Date (m/d/y): 
User/Installer Responsibilities						
<p>It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.</p> <p>Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.</p> <p>Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.</p>						

FAA Form 8130-3 (6-01)

*Installer must cross-check eligibility with applicable technical data.

NSN: 0052-00-012-9005